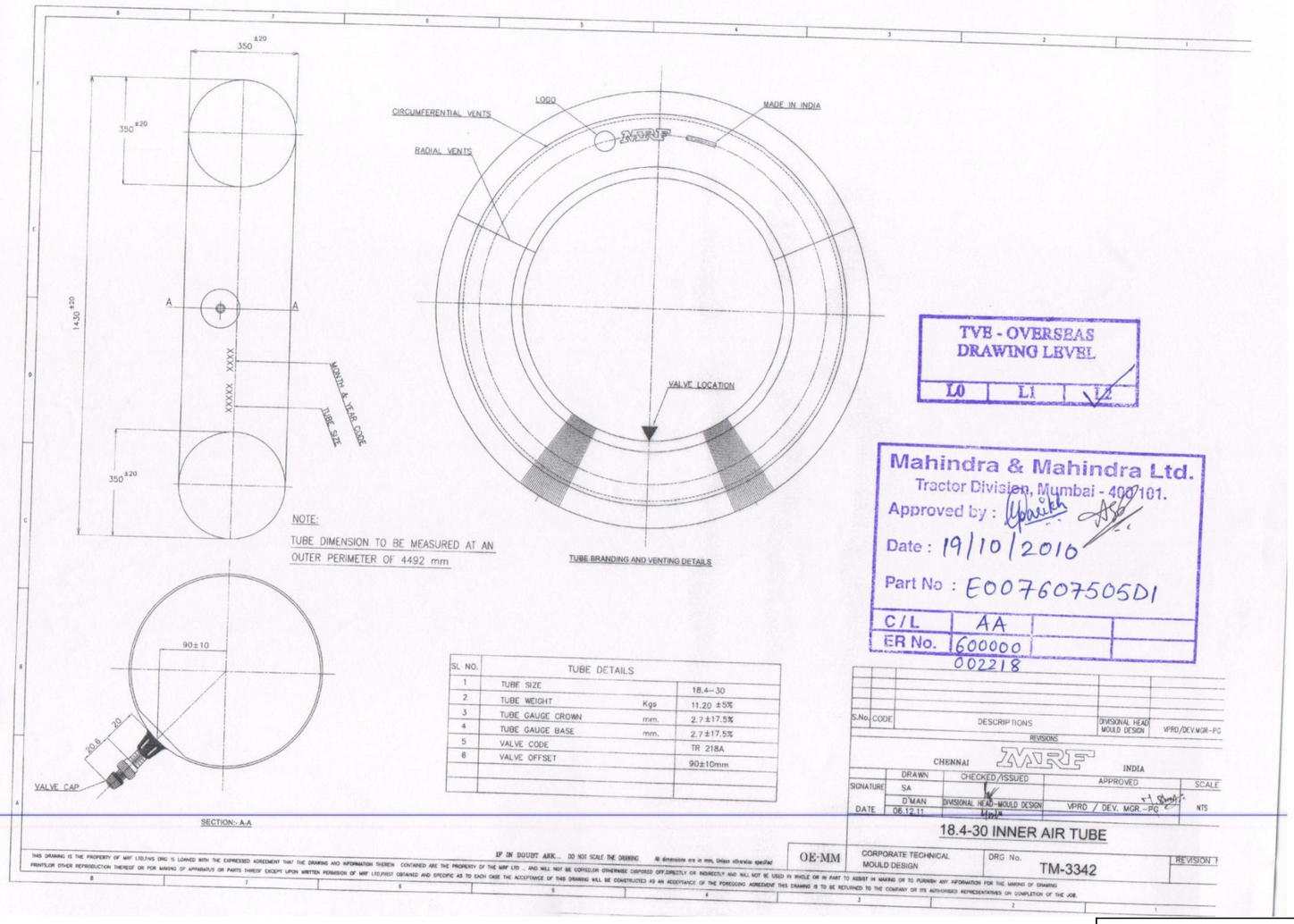

SL NO.	TUBE DETAILS		
1	TUBE SIZE		18.4–30
2	TUBE WEIGHT	Kgs	11.20 ±5%
3	TUBE GAUGE CROWN	mm.	2.7±17.5%
4	TUBE GAUGE BASE	mm.	2.7±17.5%
5	VALVE CODE		TR 218A
6	VALVE OFFSET		90±10mm

TVE - OVERSEAS DRAWING LEVEL

L0	L1	L2
		√

Mahindra & Mahindra Ltd.
Tractor Division, Mumbai - 400101.
Approved by : Upadhyay
Date : 19/10/2010
Part No : E007607505D1

C/L	AA		
ER No.	600000 002218		

S.No.	CODE	DESCRIPTIONS	DIVISIONAL HEAD MOULD DESIGN	VPRD/DEV.MGR-PG
		REVISIONS		

CHENNAI MRF INDIA

	DRAWN	CHECKED/ISSUED	APPROVED	SCALE
SIGNATURE	SA			
DATE	D'MAN 06.12.11	DIVISIONAL HEAD-MOULD DESIGN	VPRD / DEV. MGR.-PG	NTS

18.4-30 INNER AIR TUBE

OE-MM	CORPORATE TECHNICAL MOULD DESIGN	DRG No. TM-3342	REVISION

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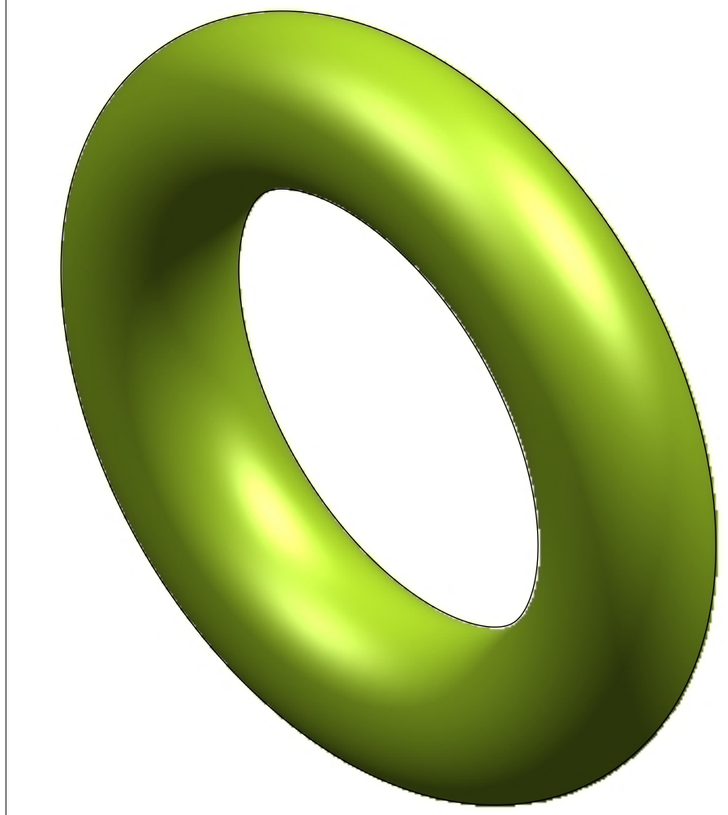

<SC> :SIGNIFICANT CHARACTERISTICS ▽ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.			LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
		OVER	-	10	50	120	400
		UPTO	10	50	120	400	-
f	FINE	(X.XXX)	±1°	±0° 30'	±0° 20'	±0° 10'	±0° 5'
m	MEDIUM	(X.XX)					
c	COARSE	(X.X)	±1° 30'	±1°	±0° 30'	±0° 15'	±0° 10'
v	VERY COARSE	(X)	±3°	±2°	±1°	±0° 30'	±0° 20'

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A3

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : 600000002218

PART NO. : E007607505D1

PART NAME : TUBE 18.4X30

MATERIAL : ----

HEAT TREATMENT : ----

	NAME	SIGN	DATE
CAD ENGG.			
DESIGNER			
CHECKER			
APPR.BY			

FIRST USED TRCR. MODEL

SCALE 1:10

SHEET 1 OF 1

UNIT QTY. : 01

WEIGHT : 11.20 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE No

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
600000011435	AB		REDRAWN WITH 3D REF.	RSB	NVC	RAW	17/02/17